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UTILITY PATENT APPLICATION TRANSMITTAL		Attorney Docket No.	30-GF-1083
		First Named Inventor or Application Identifier	James E. Grimes
		Title	MULTIPLE PROGRAM STORAGE WITHIN A PROGRAMMABLE LOGIC CONTROLLER SYSTEM
		Express Mail Label No.	EL319727796US

12/16/99 PTO

12/16/99

(for new nonprovisional applications under 37 CFR 1.53(b))

APPLICATION ELEMENTS See MPEP chapter 600 concerning utility patent application contents.		Assistant Commissioner for Patents Box Patent Application Washington, DC 20231	
<p>1. <input checked="" type="checkbox"/> Fee Transmittal Form (e.g., PTO/SB/17) (Submit an original, and a duplicate for fee processing)</p> <p>2. <input checked="" type="checkbox"/> Specification (Preferred arrangement set forth below) <ul style="list-style-type: none"> - Descriptive title of the Invention - Cross References to Related Applications - Statement Regarding Fed sponsored R & D - Reference to Microfiche Appendix - Background of the Invention - Brief Summary of the Invention - Brief Description of the Drawings (if filed) - Detailed Description - Claim(s) - Abstract of the Disclosure </p> <p>3. <input checked="" type="checkbox"/> Drawing(s) (35 USC 113) [Total Sheets] 1</p> <p>4. Oath or Declaration [Total Pages] 4</p> <p>a. <input checked="" type="checkbox"/> Newly executed (original or copy)</p> <p>b. <input type="checkbox"/> Copy from a prior application (37 CFR 1.63(d)) (for continuation/divisional with Box 17 completed) <ul style="list-style-type: none"> i. <input type="checkbox"/> <u>DELETION OF INVENTOR(S)</u> Signed statement attached deleting inventor(s) named in the prior application, see 37 CFR 1.63(d)(2) and 1.33(b). </p> <p>5. <input type="checkbox"/> Incorporation by Reference (useable if Box 4b is checked) The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.</p>		<p>6. <input type="checkbox"/> Microfiche Computer Program (Appendix)</p> <p>7. Nucleotide and/or Amino Acid Sequence Submission (If applicable, all necessary) <ul style="list-style-type: none"> a. <input type="checkbox"/> Computer Readable Copy b. <input type="checkbox"/> Paper Copy (identical to computer copy) c. <input type="checkbox"/> Statement verifying identity of above copies </p>	
ACCOMPANYING APPLICATION PARTS			
<p>8. <input checked="" type="checkbox"/> Assignment Papers (cover sheet & document(s))</p> <p>9. <input type="checkbox"/> 37 CFR 3.73(b) Statement <input checked="" type="checkbox"/> Power of Attorney (when there is an assignee)</p> <p>10. <input type="checkbox"/> English Translation Document (if applicable)</p> <p>11. <input type="checkbox"/> Information Disclosure Statement (IDS)/PTO-1449 <input type="checkbox"/> Copies of IDS Citations</p> <p>12. <input type="checkbox"/> Preliminary Amendment</p> <p>13. <input checked="" type="checkbox"/> Return Receipt Postcard (MPEP 503) (Should be specifically itemized)</p> <p>14. <input type="checkbox"/> Small Entity Statement(s) <input type="checkbox"/> Statement filed in prior application, Status still proper and desired (PTO/SB/09-12)</p> <p>15. <input type="checkbox"/> Certified Copy of Priority Document(s) (if foreign priority is claimed)</p> <p>16. <input checked="" type="checkbox"/> Other: EXPRESS MAIL CERTIFICATE</p>			
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17. If a CONTINUING APPLICATION, check appropriate box and supply the requisite information:

Continuation Divisional Continuation-in-part (CIP)
Prior application information: Examiner: Group/Art Unit:

of prior application No:

18. CORRESPONDENCE ADDRESS

<input type="checkbox"/> Customer Number or Bar Code Label	<input type="checkbox"/> (Insert Customer No. or Attach bar code label here)	or <input checked="" type="checkbox"/> Correspondence address below
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PATENT
30-GF-1083

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Express Mail mailing label number: EL319727796US

Date of Mailing: December 16, 1999

I certify that the attached complete utility patent application of **James E. Grimes and William Marion Huntley, Jr.** for **MULTIPLE PROGRAM STORAGE WITHIN A PROGRAMMABLE LOGIC CONTROLLER SYSTEM**, including:

- Certificate of Mailing Via Express Mail (1 page)
- Patent Application Transmittal (1 page)
- Fee Transmittal (in duplicate) (1 page)
- Four (4) pages of specification; Four (4) pages of claims; one (1) page of abstract
- One (1) sheet of drawings
- Declaration and Power of Attorney of James E. Grimes (2 pages)
- Declaration and Power of Attorney of William Marion Huntley, Jr. (2 pages)
- Assignment of James E. Grimes (2 pages)
- Assignment of William Marion Huntley, Jr. (2 pages)
- Assignment Recordation Form Cover Sheet (in duplicate) (1 page)
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is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. §1.10 on the date indicated above in an envelope addressed to Box **PATENT APPLICATION**, Assistant Commissioner for Patents, Washington, D.C. 20231.

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MULTIPLE PROGRAM STORAGE WITHIN A
PROGRAMMABLE LOGIC CONTROLLER
SYSTEM

BACKGROUND OF THE INVENTION

This invention relates generally to programmable logic controller (PLC) systems and, more particularly, to storage of multiple operating programs and data within a PLC system.

Known PLC systems are extensively used in process control applications. As a part of process control, the PLC system monitors input signals from a variety of inputs that report events and conditions occurring in a controlled process. For example, a PLC system can monitor such input conditions as motor speed, temperature, pressure, volumetric flow, as well as other conditions. A user program and pertinent data are stored in a memory within the PLC system to instruct the PLC system regarding what actions to take upon encountering particular input signals or conditions. In response to the input signals, the PLC system derives and generates output signals that are transmitted to various output devices to control the process. For example, based on the input signals, the PLC system issues output signals to speed up or slow down a motor, open or close a relay, raise or lower temperature or adjust pressure as well as many possible control functions.

A typical PLC system includes at least one option module that performs input/output (I/O) functions. Each option module typically has a plurality of input/output points. Any number of individual option modules may be employed within a PLC system and the control tasks distributed among them. The option modules are coupled through an interface bus, for example via a backplane, to a main controller having a microprocessor executing a user program. The main controller may also be in modular form. Option modules may also include a microprocessor and a memory containing separate user programs and data directed to a particular operation of the PLC system. These separate user programs are conventionally fixed at time of manufacture or are modifiable by the user through some local input device of the module. When an option module has separate user programs and data, information is exchanged between the main controller and the option modules of the PLC system. More specifically, commands and data are exchanged between the option modules and main controller utilizing a backplane or inter-connecting cabling

to allow the system to operate in a coordinated fashion. However, as a result of the unique user programs and data in the individual option modules and main controller, configuration of the PLC system requires knowledge of multiple development software programs and the need to store information into the main controller and each option module independently. In addition, in the event of an option module failure, troubleshooting of the PLC system is complicated by independent operation of each microprocessor. In order to isolate the failure, the development software programs, typically residing on a separate computer, must be utilized, resulting in expensive downtime for the entire PLC system.

BRIEF SUMMARY OF THE INVENTION

It is therefore seen to be desirable to provide apparatus and methods for storing and retrieving option module programs and data in a programmable logic controller (PLC) system. The system including at least one option module and a memory host module each including a CPU and memory and interconnected by a backplane. The method consisting of storing in the memory of the memory host module an operating program and data for the option module and retrieving the operating program and data from the memory of the memory host module.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a block diagram of a PLC system, including a memory host module.

DETAILED DESCRIPTION OF THE INVENTION

Figure 1 is a block diagram of a programmable logic controller (PLC) system 10 including a memory host module 12, and a plurality of option modules 14 and 16. Memory host module 12 includes a central processing unit (CPU) 20, memory 22, a module interface 24, and input/output (I/O) circuits 26. In alternative embodiments, memory host module 12 may also include a serial option interface 28 and/or a removable non-volatile memory device 30 such as flash memory. Memory 22 can be a random access memory (RAM), a read only memory (ROM), or both. Memory host module 12 connects to and communicates with option modules 14 and 16 in PLC system 10 via a backplane 32 which is a means for connecting electrical signals of memory host module 12 and various option modules 14 and 16. Option modules 14 and 16 are coupled to backplane 32 by module interface 34 and 36

respectively. Although two option modules 14 and 16 are shown in Figure 1, PLC system 10 may include more or fewer option modules. Examples of option modules 14 and 16 include an option module for interfacing to a motor (not shown) or an option module for receiving various input signals from devices, such as a switch (not shown). Such interfaces are shown in option modules 14 and 16 as I/O circuits 42 and 44 respectively. It is also possible that memory host module 12 is the only module in PLC system 10.

Option module 14, includes a CPU 38 and a memory 40. Memory 40 can be a random access memory (RAM), a read only memory (ROM), or both. Memory host module 12 is configured to store and retrieve application programs and data for all option modules 14 in order to update the application programs and data for option modules 14.

In one embodiment, memory 22 is a ROM. Application programs and data for option module 14 are routed from memory 22 in memory host module 12 to option module 14 via module interface 24, over backplane 32, to module interface 34, and into option module memory 40 to be programmed. If memory 40 of option module 14 is ROM, the transfer of application programs and data from memory host module 12 is retained by option module 14. If memory 40 in option module 14 is RAM the application programs and data are not retained by option module 14 and have to be transferred from memory host module 12 to option module 14 each time system 10 is turned on (i.e. each time system 10 has power applied).

In an alternative embodiment, memory 22 in memory host module 12 can be a removable memory 30, such as (such as a memory card, CD-ROM, ZIP™ disk (ZIP is a trademark of Iomega Corporation), disk, tape, floppy disk, removable hard drive or the like). Alternatively, an easily programmable in circuit memory device such as a flash memory (not shown) or a compact flash card can be used. The application programs and data for modules 12 and 14 can be stored in removable memory 30 using an external system (not shown) located, for example, in the programming department of the PLC system user. When removable memory 30 is installed in memory host module 12, the program and data transfer can be the same as described above. Quick updating of the system is allowed by simply inserting a card or disk which could be periodically provided by mail or electronic mail.

5 In yet another embodiment, the application programs and data are not stored within memory host module 12. Instead, memory host module 12 has an external interface 28 to an external system (not shown). Application programs and data are routed from external system (not shown), to external interface 28, through memory host module 12 to module interface 24, over backplane 32, to module interface 34 and memory 40 of option module 14. A different interface to an external system, for example, would allow updating via the Internet 50, to a modem 52 connected to backplane 32 so that an entity could nearly instantaneously update all such PLC systems by making a single update at a central location such as main office 10 54.

15 Interfaces other than backplane 32 can be the interface that carries operating programs and data from memory host module 12 to option modules 14. Option module 14 and memory host module 12 can be configured with an external interface (not shown) and application program and data transfer could be accomplished using an external cable (not shown). In such an embodiment, backplane 32 would be used solely as a power source for option module 14 during application program and data transfer.

20 In one embodiment, option module 14 may have stored within its memory 40, the desired operating program and data. CPU 20 of memory host module 12 is configured to retrieve the operating program and data from option module 14 and store that operating program and data within its memory 22 or its removable memory device 30. Alternatively, CPU 20 of memory host 12 can pass the application program and data through to an external device (not shown) via external interface 28 or modem 52.

25 By using the system described above, simple, exact means for storage and retrieval of multiple application programs and data for a plurality of system modules is provided. Using the methods and apparatus described above, PLC systems can be duplicated without requiring knowledge of or use of multiple external systems used originally to generate the application programs and data. Therefore, all modules 30 that may be contained within a system are not required to have an external interface, which in turn reduces costs of a PLC system 10.

 While the invention has been described in terms of various specific embodiments, those skilled in the art will recognize that the invention can be practiced with modification within the spirit scope of the claims.

WHAT IS CLAIMED IS:

1. A method for storage and retrieval of programs and data within a PLC system, the PLC system including a plurality of modules including a memory host module including a CPU and memory, at least one option module including a CPU and memory, a backplane interconnecting the memory host module and the option module, said method comprising the steps of:

storing in the memory of the memory host module an operating program and data for the option module; and

retrieving the operating program and data from the memory of the memory host module.

2. A method according to Claim 1 further comprising the step of transferring the operating program and data for the option module from the memory of the memory host module to the option module memory via the backplane.

3. A method according to Claim 1 further comprising the step of transferring the operating program and data for the option module from the memory of the option module to the memory host module via the backplane.

4. A method according to Claim 1 wherein the memory host module is further configured with an external device interface, said method further comprising the step of transferring the operating program and data for the option module from an external device, through the memory host module, to the memory of the option module via the backplane.

5. A method according to Claim 1 wherein the memory host module is further configured with an external device interface, said method further comprising the step of transferring the operating program and data for the option module from an external device to the memory of the memory host module via the external device interface.

6. A method according to Claim 1 wherein the memory host module further configured with an interface to an external device, said method further comprising the step of transferring the operating program and data for the option module from the option module through the memory host module via the backplane, to an external device.

7. A method according to Claim 1 wherein the memory host module further configured with an external device interface, said method further comprising the step of transferring the operating program and data for the option module from the memory of the memory host module to an external device via the external device interface.

5

8. A method according to Claim 1 wherein the memory host module further configured with an external device interface, the at least one option module further configured with an external device interface, said method further comprising the step of transferring the operating program and data for the option module from the memory of the memory host module to the memory of the option module via the external device interfaces.

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9. A method according to Claim 1, wherein the memory host module further configured with an external device interface, the at least one option module further configured with an external device interface, said method further comprising the step of transferring the operating program and data for the option module from the memory of the option module to the memory of the memory host module via the external device interfaces.

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10. A memory host for a programmable logic controller (PLC) system, the system comprising at least one option module further comprising an option module memory, said memory host comprising a memory, a central processing unit (CPU), and a backplane interface, said memory host configured to:

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store an operating program and data in said memory for the at least one option module; and

retrieve the operating program and data from said memory.

25

11. A memory host in accordance with Claim 10 further configured to selectively transfer the operating program and data stored in said memory to the option module memory via said backplane interface.

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12. A memory host in accordance with Claim 10 further configured to automatically transfer the operating program and data stored in said memory to the option module memory via said backplane interface.

13. A memory host in accordance with Claim 10 further configured with means to transfer the operating program and data stored in said memory to the option module memory via said backplane interface.

5 14. A memory host in accordance with Claim 10 further configured to retrieve the operating program and data from the option module memory via said backplane interface for storage in said memory.

10 15. A memory host in accordance with Claim 10 further configured with means to retrieve the operating program and data from the option module memory via said backplane interface for storage in said memory.

16. A memory host in accordance with Claim 10 further comprising an external device interface adapted to be connected to an external device, and further configured to transfer the operating programs and data from the external device to said memory via said external interface device.

15 17. A memory host in accordance with Claim 16 wherein said external device interface is a serial interface.

18. A memory host in accordance with Claim 16 further configured to transfer the operating program and data from the external device via the external interface device to the option module memory via said backplane interface.

20 19. A memory host in accordance with Claim 16 further configured to transfer the operating programs and data from the external device via the external interface device to said memory.

25 20. A memory host in accordance with Claim 16 further configured to transfer the operating program and data from the option module memory via said backplane interface to the external device via the external interface device.

21. A memory host in accordance with Claim 16 further configured to transfer the operating program and data from said memory to the external device via the external interface device.

30 22. A memory host in accordance with Claim 16 further configured to transfer the operating program and data from the memory via the external device interface to an option module that further comprises an external interface device.

23. A memory host in accordance with Claim 16 further configured to transfer the operating program and data from an option module that further comprises an external interface device to said memory via the external interface device.

24. A memory host in accordance with Claim 10 wherein said memory
5 comprises flash memory.

MULTIPLE PROGRAM STORAGE WITHIN A PROGRAMMABLE LOGIC CONTROLLER SYSTEM

ABSTRACT OF THE DISCLOSURE

Methods and apparatus for a memory device host that stores and retrieves program and data information for multiple CPU-based modules in a programmable logic controller system are described. In one embodiment, the memory host module is configured to store multiple programs and corresponding data within the memory of the memory host module and further configured to retrieve programs and data from the memory of the memory host module for storage in other CPU-based modules.

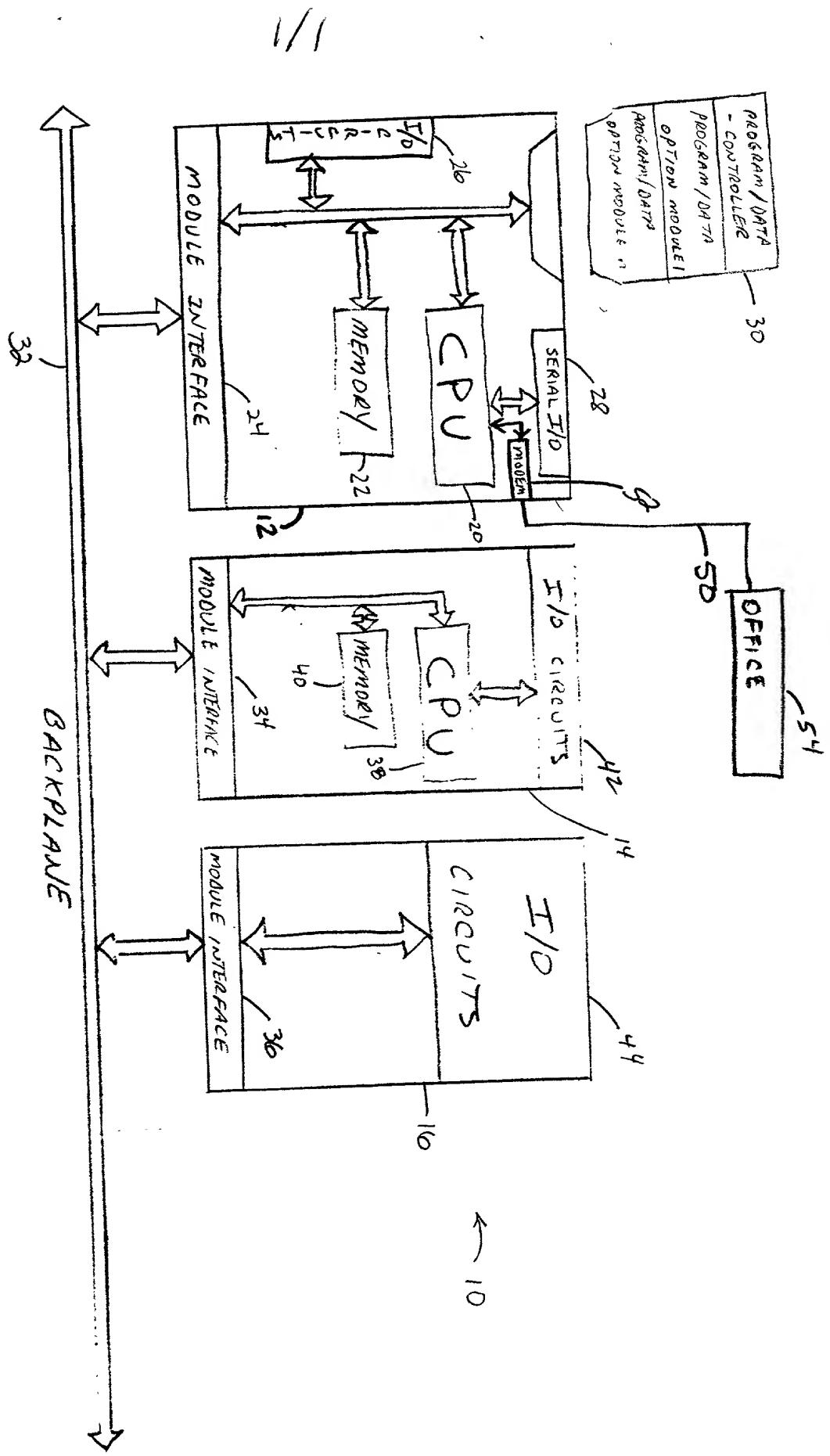


FIG. 1

COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **MULTIPLE PROGRAM STORAGE WITHIN A PROGRAMMABLE LOGIC CONTROLLER SYSTEM (30-GF-1083)** the specification of which:

(check one) is attached hereto
 was filed on _____ as Application Serial No. _____,
and was amended on _____.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations §1.56(a).

I hereby claim priority benefits under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112. I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status: patented, pending, abandoned)
_____	_____	_____
(Application Serial No.)	(Filing Date)	(Status: patented, pending, abandoned)
_____	_____	_____

I hereby claim the benefit under Title 35, United States Code §119(e) of any United States provisional application(s) listed below:

Application Serial No. _____ Filing Date _____ Additional provisional application numbers are listed on a supplemental priority sheet attached hereto.

I hereby appoint Ronald E. Myrick, Reg. No. 26,315, General Electric Company (W3E), 3135 Easton Turnpike, Fairfield, CT 06431-0001; Henry J. Policinski, Reg. No. 26,621, General Electric Company (W3D), 3135 Easton Turnpike, Fairfield, CT 06431-0001; Carl B. Horton, Reg. No. 34,622; Wayne O. Traynham, Reg. No. 29,872, and Dave S. Christensen, Reg. No. 40,955, all of General Electric Company, 41 Woodford Avenue, Plainville, CT 06062; and John S. Beulick, Reg. No. 33,338, Armstrong Teasdale LLP, One Metropolitan Square, Suite 2600, St. Louis, MO 63102, jointly, and each of them severally, my attorneys and attorney, with full power of substitution, delegation and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent and to transact all business in the Patent and Trademark Office connected therewith.

I hereby direct that all correspondence and telephone calls in connection with this application be addressed to the said
John S. Beulick, Reg. No. 33,338
Armstrong Teasdale LLP
One Metropolitan Square, Suite 2600
St. Louis, MO 63102.
Telephone No. (314) 621-5070.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application and any patent issued thereon.

SOLE OR FIRST INVENTOR:

Full Name: James E. Grimes

Signature: _____ Date: _____

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SECOND JOINT INVENTOR, IF ANY:

Full Name: William Marion Huntley, Jr.

Signature: William Marion Huntley, Jr. Date: 13 Dec 99

Residence: Earlysville, Virginia 22936

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COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: **MULTIPLE PROGRAM STORAGE WITHIN A PROGRAMMABLE LOGIC CONTROLLER SYSTEM (30-GF-1083)** the specification of which:

(check one) is attached hereto

was filed on _____ as Application Serial No. _____, and was amended on _____.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations §1.56(a).

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<u>(Application Serial No.)</u>	<u>(Filing Date)</u>	<u>(Status: patented, pending, abandoned)</u>
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I hereby appoint Ronald E. Myrick, Reg. No. 26,315, General Electric Company (W3E), 3135 Easton Turnpike, Fairfield, CT 06431-0001; Henry J. Policinski, Reg. No. 26,621, General Electric Company (W3D), 3135 Easton Turnpike, Fairfield, CT 06431-0001; Carl B. Horton, Reg. No. 34,622; Wayne O. Traynham, Reg. No. 29,872, and Dave S. Christensen, Reg. No. 40,955, all of General Electric Company, 41 Woodford Avenue, Plainville, CT 06062; and John S. Beulick, Reg. No. 33,338, Armstrong Teasdale LLP, One Metropolitan Square, Suite 2600, St. Louis, MO 63102, jointly, and each of them severally, my attorneys and attorney, with full power of substitution, delegation and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent and to transact all business in the Patent and Trademark Office connected therewith.

I hereby direct that all correspondence and telephone calls in connection with this application be addressed to the said
John S. Beulick, Reg. No. 33,338
Armstrong Teasdale LLP
One Metropolitan Square, Suite 2600
St. Louis, MO 63102.
Telephone No. (314) 621-5070.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application and any patent issued thereon.

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